

## Silirub+ S2000

Revision: 19/01/2018

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### Technical data

Basis	Polysiloxane
Consistency	Stable paste
Curing system	Moisture curing
Skin formation* (20°C / 65% R.H.)	Ca. 5 min
Curing speed * (20°C / 65% R.H.)	Ca. 2 mm/24h
Hardness	25 ± 5 Shore A
Density	Ca. 1,03 g/ml (transp, brilliant white) Ca. 1,25 g/ml (colours)
Elastic recovery (ISO 7389)	> 80 %
Maximum allowed distortion	25 %
Max. tension (DIN 53504)	1,60 N/mm <sup>2</sup>
Elasticity modulus 100% (DIN 53504)	0,38 N/mm <sup>2</sup>
Elongation at break (DIN 53504)	800 %
Temperature resistance	-60 °C → 180 °C
Application temperature	5 °C → 35 °C

(\*) these values may vary depending on environmental factors such as temperature, moisture, and type of substrates.

### Product description

Silirub+ S2000 is a high-quality, neutral, elastic one-component joint sealant based on fast skinning silicones.

### Properties

- Very easy to apply
- Colourfast and UV resistant
- Permanently elastic after curing
- Very good adhesion on many materials
- Low modulus
- Corrosion free

### Applications

- All usual building joints with high movement.
- All glazing and joint works.
- Expansion joints between many different construction materials.
- Sealing between PVC, treated wooden and metal profiles and glass.

### Packaging

*Colour:* transparent, white, grey, black, brown, teak, stone, buff, brick red, RAL7016 (anthracite grey), caramel, RAL9001 (crème wit), natural stone

*Packaging:* 380 ml cartridge

### Shelf life

18 months in unopened packaging in a cool and dry storage place at temperatures between +5°C and +25°C.

### Substrates

*Substrates:* all usual building substrates

*Nature:* clean, dry, free of dust and grease.

*Surface preparation:* Porous surfaces in water loaded applications should be primed with Primer 150. No primer needed for non-porous substrates.

There is no adhesion on PE, PP, PTFE (Teflon®) and bituminous substrates. We recommend a preliminary adhesion test on any substrate.

Remark: This technical data sheet replaces all previous versions. The directives contained in this documentation are the result of our experiments and of our experience and have been submitted in good faith. Because of the diversity of the materials and substrates and the great number of possible applications which are out of our control, we cannot accept any responsibility for the results obtained. Since the design, the quality of the substrate and processing conditions are beyond our control, no liability under this publication is accepted. In every case it is recommended to carry out preliminary experiments. Soudal reserves the right to modify products without prior notice.

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### Compatibility with glass

Tests carried out in our laboratories show that Silirub+ S2000 is compatible with most edge seals of insulating double glazing and conventional PVB films. External testing at TÜV Rheinland have shown no visual defects or no other inconsistencies that were found between the secondary seal or PVB film and Silirub+ S2000 after exposure to high temperature and humidity (Report No. 12490R-a-89202273). Due to the large number of edge sealing systems on the market, it is impossible to test the compatibility of all combinations with glazing sealants.

### Joint dimensions

*Min. width for joints:* 5 mm

*Max. width for joints:* 30 mm

*Min. depth for joints:* 5 mm

Recommendation sealing jobs: joint width = 2 x joint depth.

### Application method

*Application method:* With manual- or pneumatic caulking gun.

*Cleaning:* Clean with White Spirit or Soudal Surface Cleaner immediately after use (before curing).

*Finishing:* With a soapy solution or Soudal Finishing Solution before skinning.

*Repair:* With the same material

### Health- and Safety Recommendations

Take the usual labour hygiene into account. Consult the packaging label for more information.

### Remarks

- Do not use on natural stone such as marble, granite, ... (staining). Use for this application Silirub + S8800.
- A total absence of UV can cause a color change of the sealant.
- In an acid environment or in a dark room, white silicone can slightly turn yellow. Under the influence of sunlight it will turn back to its initial colour.
- When finished with a finishing solution or soapy solution, make sure that the surfaces are not touched by this solution. This will cause the sealant not to adhere to that surface. Therefore we recommend to only dip the finishing tool in this solution.
- We strongly recommend not to apply the product in full sunlight as it will dry very fast.
- Do not use in applications where continuous water immersion is possible.
- Do not use on polycarbonate. Use Silirub PC instead.
- When using different reactive joint sealants, the first joint sealant must be completely hardened before the next one is applied.

### Environmental clauses

#### *Leed regulation:*

Silirub+ S2000 conforms to the requirements of LEED. Low –Emitting Materials: Adhesives and Sealants. SCAQMD rule 1168. Complies with USGBC LEED® 2009 Credit 4.1: Low-Emitting Materials – Adhesives & Sealants concerning the VOC-content.

### Liability

The content of this technical data sheet is the result of tests, monitoring and experience. It is general in nature and does not constitute any liability. It is the responsibility of the user to determine by his own tests whether the product is suitable for the application.

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